

Ship Sept. 18

Work Order ID 106619

106619

Page 1

September-11-13 8:28:06 AM

Item ID: D130-794-023 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Auxiliary Fuel Tank Provisions
Start Date: 9/11/13 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 9/12/13 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-794	E

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD130-794-023		CHG002						

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 13-09-12

DAS 13-09-19

IX SP 13-9-11

DAS 13-09-19

Work Order ID 106619

106619

Page 2

September-11-13 8:28:06 AM

Item ID: D130-794-023 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Auxiliary Fuel Tank Provisions
 Start Date: 9/11/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/12/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD130-794-023								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/9/13 19 DAS 06 9-89

PK 16

MLJ 13-09-19

MLJ 13-09-19

Picklist Print

September-11-13 8:28:01 AM

Page 1

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions




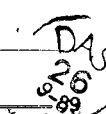



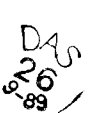



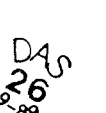



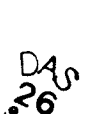




Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.05.20 as per ECN10-562 DD verf: IPP Rev:B 11.01.13 fixe qty for
AN525-832R6 DD verf: EC IPP REV:C 12.03.08 ECN 12-539 DD VERF:EC
IPP REV:D 12.04.26 ECN 12-571 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D4022-041 Fuel Transfer Pump Assy		Manufactured	No			110	Each	1.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st251C		1							
				100061		1							
 D4002-5 Hose Assembly		Manufactured	No			110	Each	6.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST194		6							
				100089		5							
				95636		1							
 D4003-047 Fuel Pump Inlet Pipe		Manufactured	No			110	Each	3.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST243		2							
				100062		2							
				ST243A		1							
				99805		1							
 D4002-7 Hose		Manufactured	No			110	Each	6.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST193		6							
				100090		6							
 AN832-6D UNION		Purchased	No			110	Each	27.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		27							
				120693		16							
				125359		11							

13-9-12

Picklist Print

September-11-13 8:28:01 AM

Page 2

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

AN924-6D

Nut

Purchased

No

110 Each 27.0000

2

2

26

Location

Loc Qty

Loc Code

ST294

2

m125709

2

ST326

25

m126180

25

Purchased

No

110 Each 216.0000

2

2

26

Location

Loc Qty

Loc Code

ST294

16

120833

16

ST298

4

122452

4

ST510a

196

125445

196

Purchased

No

110 Each 28.0000

2

2

26

Location

Loc Qty

Loc Code

ST347

25

m126176

25

ST348

3

124097

1

125396

2

Purchased

No

110 Each 40.0000

2

2

26

Location

Loc Qty

Loc Code

ST309

40

123968

4

125445

16

m126475

20

AN815-6D

Union-M-Flare

MS29512-06

O-RING

September-11-13 8:28:01 AM

Shop Packet Print

Page 2

Picklist Print

September-11-13 8:28:01 AM

Page 3

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

D4022-3 Manufactured No
Fuel Pump Mounting Bracket

110 Each 6.0000

0

1

Location Loc Qty Loc Code

ST242A 6

101179 6

110 Each 433.0000

2

2

AN3-4A Purchased No
Bolt

Location Loc Qty Loc Code

ST350 124

120308 80

122814 38

124858 6

ST512 309

120770 15

123900 1

125445 293

110 Each 487.0000

12

12

MS21042-3 Purchased No
Nut

MS21042L3

Location Loc Qty Loc Code

ST314 487

123352 11

123525 476

110 Each 130.0000

2

2

AN970-3 Purchased No
Washers

Location Loc Qty Loc Code

ST342 30

121163 30

ST343 100

125445 100

Shop Packet Print

September-11-13 8:28:02 AM

Page 3

Picklist Print

September-11-13 8:28:02 AM

Page 4

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

D4008-043
Fuel Pump Splash Guard Assembly

Manufactured No

110 Each 2.0000

1

1

Location

Loc Qty

Loc Code

ST242A

2

100053

2

Manufactured No

110 Each 21.0000

1

1

Location

Loc Qty

Loc Code

GA

21

79992

1

85482

20

Purchased No

110 Each 190.0000

4

4

Location

Loc Qty

Loc Code

ST344

190

120910

2

122151

100

125445

88

Manufactured No

110 Each 5.0000

1

1

Location

Loc Qty

Loc Code

ST243

5

105817

5

Purchased No

110 Each 24.0000

2

2

Location

Loc Qty

Loc Code

ST322

24

123900

4

125445

20

D4001-3
Fitting

MS21919-WDG8
Clamp

13-9-12

2x

September-11-13 8:28:02 AM

Shop Packet Print

Page 4

Picklist Print

September-11-13 8:28:02 AM

Page 5

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

D4003-11
Vent Pipe - Tank

Manufactured No

110 Each 2.0000

1

1 B100134

Location

Loc Qty

Loc Code

ST244

2

100134

2

Manufactured No

110 Each 2.0000

2

2 B104442

Location

Loc Qty

Loc Code

ST242B

2

104442

2

Manufactured No

110 Each 0.0000

1

1 B106520

Manufactured No

110 Each 0.0000

1

1 B99583

Manufactured No

110 Each 4.0000

1

1 B100095

Location

Loc Qty

Loc Code

ST251B

4

100095

4

Purchased No

110 Each 13.0000

2

2

Location

Loc Qty

Loc Code

ST243

8

M125958

8

ST449

5

125397

5

Purchased No

110 Each 50.0000

1

2x

2000-8S
Hose Clamp

NAS43DD3-32N
Spacer

Location

Loc Qty

Loc Code

ST275

50

125359

25

125445

25

B-9-12

September-11-13 8:28:02 AM

Shop Packet Print

Page 5

Picklist Print

September-11-13 8:28:02 AM

Page 6

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

MS35207-267
Screw

Purchased No

110 Each 42.0000

1

1

DA 130-794-023

Location

Loc Qty

Loc Code

ST289

42

125445

42

Purchased No

110 Each 138.0000

6

6

DA 130-794-023

Location

Loc Qty

Loc Code

ST289

138

124365

38

125445

100

Purchased No

110 Each 2,058.0000

7

7

DA 130-794-023

Location

Loc Qty

Loc Code

ST293

37

125268

37

ST294

2021

122973

87

125044

99

m125807

1835

Purchased No

110 Each 11.0000

1

1

DA 130-794-023

Location

Loc Qty

Loc Code

ST322

11

125445

11

Manufactured No

110 Each 7.0000

2

2

DA 130-794-023

Location

Loc Qty

Loc Code

ST242

6

100267

2

103155

4

ST242A

1

95639

1

13-9-12.

2x

MS21919-WDG6
Clamp

D4009-041
Bonding Braid

September-11-13 8:28:02 AM

Shop Packet Print

Page 6

Picklist Print

September-11-13 8:28:02 AM

Page 7

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

 **D4005-1**
Rear Restraint Angle Gutter

Manufactured No

110 Each 3.0000

Location

Loc Qty

Loc Code

Return2012

1

83140

1

ST243

2

100057

2

Manufactured No

110 Each 1.0000

Location

Loc Qty

Loc Code

ST243A

1

99571

1

Manufactured No

110 Each 4.0000

Location

Loc Qty

Loc Code

ST243A

4

100065

4

Purchased No

110 Each 185.0000

Location

Loc Qty

Loc Code

ST303

185

124670

22

125445

9

m126431

154

Purchased No

110 Each 876.0000

Location

Loc Qty

Loc Code

ST295

876

122815


76


124555

600

125445

200

 **MS24694-S50**
Screw

 **NAS1149F0363P**
WASHER

13-9-12.

September-11-13 8:28:03 AM

Shop Packet Print

Page 7

Picklist Print

September-11-13 8:28:03 AM

Page 8

Work Order ID: 106619

Parent Item: D130-794-023


Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

 **D4024-041**
Restraint Strap

Manufactured No

110 Each 7.0000

Location

Loc Qty


Loc Code

ST242A

7


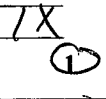
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
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 **D4004-041**
Side Restraint Angle

Manufactured No



110 Each 0.0000


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 **D4007-3**
Support

Manufactured No

110 Each 0.0000

  105800

 **D4006-041**
Tank Top Support Assembly

Manufactured No

110 Each 1.0000

  B106921

Location

Loc Qty

Loc Code

ST141a

1

95638

1

 **AN4-5A**
BOLT

Purchased No

110 Each 276.0000

Location

Loc Qty

Loc Code

ST355

123

120562


123

ST514

153

120562

153

 **NAS1149F0463P**
Washer

Purchased No

110 Each 531.0000

Location

Loc Qty

Loc Code

ST295

531

124859

531

 **D4005-041**
Forward Floor Gutter

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

Return2012

1

83138


1

ST251A

1

100066

1

13-9-12 

September-11-13 8:28:03 AM

Shop Packet Print

Page 8

Picklist Print

September-11-13 8:28:03 AM

Page 9

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

D4063-1

Hose

Manufactured No

110 Each 4.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST251B

4

100094

4

Purchased No

110 Each 215.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST322

15

m126274

15

ST554

200

121166

200

Purchased No

110 Each 16.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST449

16

117511

4

118503

1

120693

2

125397

9

Purchased No

110 Each 9.0000

3

3

DAS
26
89

Location

Loc Qty

Loc Code

ST297

9

122518

9

Manufactured No

110 Each 7.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST242

6

100058

6

ST243A

1

99824

1

NAS1474-08

Scaled Captive Anchor Nut

D4005-11

Finishing Strip

13-9-12.

September-11-13 8:28:03 AM

Shop Packet Print

Page 9

Picklist Print

September-11-13 8:28:03 AM

Page 10

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

MS21059L08

Purchased

No

110

Each

2,528.0000

4

4

DAS
26
89

Nut

Location

Loc Qty

Loc Code

ST316

2072

123100

7

123900

9

124307

6

124555

450

125654

1600

st507

456

123265

2

123352

1

124093

44

124291

400

124308

9

4x

AN525-832R6

Screw

Purchased

No

110

Each

175.0000

9

9

DAS
26
89

Location

Loc Qty

Loc Code

ST344

175

125303

175

110

Each

10.0000

1

1

DAS
26
89

D8-603

ECF Fuse, 6.3 amps (HA23-6U3)

Purchased

No

Location

Loc Qty

Loc Code

ST283

10

118599

1

124335

9

110

Each

19.0000

1

1

DAS
26
89

D1-205

ECF Fuse, 2.5 amps (HA21-2U5)

Purchased

No

Location

Loc Qty

Loc Code

ST283

19

124335

16

124918

3

1x

13-9-12

September-11-13 8:28:03 AM

Shop Packet Print

Page 10

Picklist Print

September-11-13 8:28:03 AM

Page 11

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

MS35058-23

Switch

Purchased

No

110

Each

14.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST288

14

125359

14

Purchased

No

110

Each

8.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST393

8

124972

8

Purchased

No

110

Each

10.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST393

10

122903

1

125145

4

M125732

5

Purchased

No

110

Each

13.0000

1

1

DAS
26
89

Location

Loc Qty

Loc Code

ST393

13

124972

10

125002

3

Purchased

No

110

Each

46.0000

4

4

DAS
26
89

Location

Loc Qty

Loc Code

ST288

46

125445

46

4x

13-9-11

107-964

Connector Receptacle

107-978

Connector Backshell

107-943

Connector Plug

MS35206-217

SCREW

September-11-13 8:28:04 AM

Shop Packet Print

Page 11

Picklist Print

September-11-13 8:28:04 AM

Page 12

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149FN416P

Washer

Purchased

No

110

Each

226.0000

4

4

26

89

Location

Loc Qty

Loc Code

ST293

200

125445

200

ST294

26

115698

26

110

Each

82.0000

4

4

26

89

Location

Loc Qty

Loc Code

ST315

82

121464

32

125445

50

110

Each

11.0000

1

1

26

89

Location

Loc Qty

Loc Code

ST251B

11

124516

11

110

Each

27.0000

1

1

26

89

Location

Loc Qty

Loc Code

ST251A

19

125517

19

ST251B

8

122705

8

110

Each

29.0000

1

1

26

89

Location

Loc Qty

Loc Code

ST251B

29

121393

9

125551

20

13-9-11

143-207

Plug

Purchased

No

143-208

Receptacle

Purchased

No

143-204

Receptacle Housing

Purchased

No

September-11-13 8:28:04 AM

Shop Packet Print

Page 12

Picklist Print

September-11-13 8:28:04 AM

Page 13

Work Order ID: 106619

Parent Item: D130-794-023


Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

 143-203
Plug Housing

Purchased No


110 Each 383.0000

 1  DAS 26 9-89 

Location Loc Qty Loc Code

ST251B 383
122018 183
122040 200

1x

 143-219
Crimp Pin

Purchased No

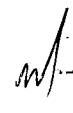
110 Each 80.0000

 5  DAS 26 9-89 

Location Loc Qty Loc Code

ST251B 80
125517 80

5x

 143-217
Crimp Socket

Purchased No


110 Each 789.0000

 5  DAS 26 9-89 

Location Loc Qty Loc Code




ST251B 789
115459 789

5x

 D4026-041
Fuel Gauge

Manufactured No


110 Each 1.0000

 1  DAS 26 9-89 

Location Loc Qty Loc Code

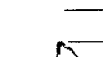


ST142 1
100793 1

1x

 NAS1149FN832P
Washer

Purchased No

110 Each 14,910.000

 2  DAS 26 9-89 

Location Loc Qty Loc Code

ST294 4934
123522 400
123900 4534
ST510a 9976
125268 9976

2x

13-9-11

September-11-13 8:28:04 AM

Shop Packet Print

Page 13

Picklist Print

September-11-13 8:28:04 AM

Page 14

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

MS21042-08

USE MS21042L08

Purchased

No

110

Each

600.0000

Location

Loc Qty

Loc Code

ST314

500

123525

500

ST315

100

123352

100

Purchased

No

110

Each

0.0000

444-2556

Gauge Master Switch

D4022-5

Thermal Switch

AN5800-1

Placard Holder

Manufactured

No

110

Each

0.0000

Purchased

No

110

Each

15.0000

Location

Loc Qty

Loc Code

ST251B

15

125359

15

Purchased

No

110

Each

13.0000

AN929-6D

Nut

Location

Loc Qty

Loc Code

ST326

13

125359

13

Manufactured

No

110

Each

2.0000

D4004-043

Side Restraint Angle And Tie Down Point

Location

Loc Qty

Loc Code

ST243A

2

83134

2

Manufactured

No

110

Each

5.0000

D4005-5

Angle

Location

Loc Qty

Loc Code

ST242

5

55839

5

September-11-13 8:28:04 AM

Shop Packet Print

Page 14

Picklist Print

September-11-13 8:28:04 AM

Page 15

Work Order ID: 106619

Parent Item: D130-794-023

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13





Start Qty: 1.00

Required Qty: 1.00

 **D4005-7**
Angle

Manufactured No

110 Each 16.0000

 4  4  DAS 26 89 

Location

Loc Qty


Loc Code

ST242

16

83132

16

 **D4005-9**
Angle

Manufactured No

110 Each 2.0000

 1  1  DAS 26 89 

Location

Loc Qty


Loc Code

ST242

2

115514

2

 **D4007-1**
Top Support Bracket

Manufactured No

110 Each 2.0000

 1  1  DAS 26 89 

Location

Loc Qty

Loc Code

ST242


2

115514

1

75112

1

 **D4005-3**
Fwd Restaint Beam

Manufactured No

110 Each 3.0000

 1  1  DAS 26 89 

Location

Loc Qty

Loc Code

ST251A

3

83136

3

 **AN4-6A**
BOLT

Purchased No

110 Each 1,973.0000

 2  2  DAS 26 89 

Location

Loc Qty

Loc Code

ST504

1300

M126317

1300

ST514

673

123355

173

M126175

500

13-9-11

September-11-13 8:28:04 AM

Shop Packet Print

Page 15

Picklist Print

September-11-13 8:28:04 AM

Page 16

Work Order ID: 106619

Parent Item: D130-794-023







Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

 D4007-5 Packer	Manufactured	No		110	Each	11.0000	1	1	DAS 26 9-83
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST242A	11					
			83131	11					
 D3997-3 Placard	Manufactured	No		110	Each	8.0000	1	1	DAS 26 9-83
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST243	8					
			72610	8					
 D3997-7 Placard	Manufactured	No		110	Each	1.0000	1	1	DAS 26 9-83
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST243	1					
			95648	1					
 D3997-9 Placard	Manufactured	No		110	Each	2.0000	1	1	DAS 26 9-83
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST244A	2					
			97541	2					
 D3997-13 Placard	Manufactured	No		110	Each	4.0000	1	1	DAS 26 9-83
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST243	1					
			81904	1					
			ST244A	3					
			99821	3					
 D3997-15 Placard	Manufactured	No		110	Each	10.0000	1	1	DAS 26 9-83
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST243	10					
			100138	9					
			95654	1					

13-9-11

September-11-13 8:28:05 AM

Shop Packet Print

Page 16

Picklist Print

September-11-13 8:28:05 AM

Page 17

Work Order ID: 106619

Parent Item: D130-794-023


Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13

Required Date: 9/12/13

Start Qty: 1.00

Required Qty: 1.00

 D3997-19
Placard

Manufactured No

110 Each 3.0000

1

1

DAS
26
9-89

Location

Loc Qty


Loc Code

ST244A

3

99091

3

 D3997-21
Placard

Manufactured No

110 Each 10.0000

1

1

DAS
26
9-89

Location

Loc Qty


Loc Code

ST243

10

100139

10

 D3997-23
Placard

Manufactured No

110 Each 12.0000

1

1

DAS
26
9-89

Location

Loc Qty

Loc Code

ST243

3

82959


3

ST244A

9

100140

9

 D3997-27
Conversion Chart Placard

Manufactured No

110 Each 13.0000

1

1

DAS
26
9-89

Location

Loc Qty

Loc Code

ST243


13

55415

1

72621

12

 D3997-31
Placard

Manufactured No

110 Each 10.0000

1

1

DAS
26
9-89

Location

Loc Qty

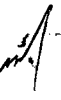
Loc Code

ST243

10

100141

10

 D3997-33
Placard

Manufactured No

110 Each 4.0000

1

1

DAS
26
9-89

Location

Loc Qty

Loc Code

ST243

4

92869

4

13-9-11

September-11-13 8:28:05 AM

Shop Packet Print

Page 17

Picklist Print

September-11-13 8:28:05 AM

Page 18

Work Order ID: 106619

Parent Item: D130-794-023

Start Date: 9/11/13

Required Date: 9/12/13

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Qty: 1.00

Required Qty: 1.00

D3997-35
Placard

Manufactured No

110 Each 11.0000

1

1

DA
26
2-89

Location

Loc Qty

Loc Code

ST243

11

100142

10

95651

1

Manufactured No

110 Each 8.0000

1

1

DA
26
2-89

Location

Loc Qty

Loc Code

ST243

8

100143

8

Manufactured No

110 Each 3.0000

1

1

DA
26
2-89

Location

Loc Qty

Loc Code

ST243

3

95650

3

Manufactured No

110 Each 10.0000

1

1

DA
26
2-89

Location

Loc Qty

Loc Code

ST243

10

100144

10

Manufactured No

1

13-9-11

D3997-37
Placard

D3997-39
Placard

D3997-41
Placard

September-11-13 8:28:05 AM

Shop Packet Print

Page 18

REFERENCE ONLY

6.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
X					D350-794-011		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-021		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-041		TANK ASSEMBLY
				1	D4055-041	JCA/M47-1-01A	FUEL TANK
	1				D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3	ER281	FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							Vent Assembly Parts
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE - TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE - TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: E

Date: 12.04.13

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
							Restraint Assembly Parts
	1		1		D4005-1	JCA-M47-2-03	REAR RESTRAINT ANGLE/GUTTER
	1		1		D4004-11	JCA-M47-2-11	TOP STRAP ATTACH BRACKET
	1		1		D4004-5	JCA-M47-2-23	BOTTOM STRAP ATTACH BRACKET
	3		3		MS24694-S50		SCREW
	3		3		MS21042-3		NUT
	3		3		NAS1149F0363P		WASHER
	1		1		D4024-041	JCA/ASSO/MIN	ANCRA RESTRAINT STRAP
	1		1		D4004-041	JCA-M47-2-19	SIDE RESTRAINT ANGLE
	1		1		D4007-3	JCA-M47-2-18	TOP SUPPORT BRACKET
	1		1		D4006-041	JCA-M47-2-01	TANK TOP SUPPORT ASSEMBLY
	2		2		AN4-5A		BOLT
	2		2		NAS1149F0463P		WASHER
							Locker Preparation Parts
	1		1		D4005-041	JCA-M47-2-22	FORWARD FLOOR GUTTER
	1		1		D4063-1	193-6	DRAIN HOSE
	1		1		MS21919WDG-9		CLAMP
	1		1		MS35207-264		SCREW
	1		1		NAS1149D0332J		WASHER
	1		1		MS21042-3		NUT
	1		1		2000-6S		HOSE CLAMP
	3		3		NAS1474-08		SEALED CAPTIVE ANCHOR NUT
	1		1		D4005-11	JCA-M47-2-12	FINISHING STRIP
	4		4		MS21059-L08		ANCHOR NUT
	7		7		AN525-832R6		SCREW
							Electrical Parts
	1		1		D4290-9	D8-603 (ALT. HA23-6U3)	6.3A ECF FUSE
	1		1		D4290-11	D1-205 (ALT. HA21-2U5)	2.5A ECF FUSE
	1		1		MS35058-23		SWITCH
	1		1		D4290-29	107-964	CONNECTOR RECEPTACLE
	1		1		D4290-27	107-978 (ALT. 105-5465)	CONNECTOR BACKSHELL
	1		1		D4290-25	107-943	CONNECTOR PLUG
				1*	D4025-1	VDO-M47-JCA	FUEL QUANTITY SENDER
	4		4		MS35206-217		SCREW
	4		4		NAS1149FN416P		WASHER
	4		4		MS21044N04		NUT
	1		1		D4290-33	143-207	PLUG
	1		1		D4290-23	143-208	RECEPTACLE
	1		1		D4290-15	143-204 (ALT. 973-1482)	RECEPTACLE HOUSING
	1		1		D4290-17	143-203 (ALT. 973-1490)	PLUG HOUSING
	5		5		D4290-35	143-219 (ALT. 977-3800)	CRIMP PIN
	5		5		D4290-31	143-217 (ALT. 977-3797)	CRIMP SOCKET
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY
	1		1		D4026-041	FL-100-R-JCA	FUEL GAUGE
	2		2		AN525-832R6		SCREW - GROUND STUD

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Revision: E

Date: 12.04.13

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
	2		2		NAS1149FN832P		WASHER
	2		2		MS21042-08		NUT
	1		1		D4290-7	444-2556	GAUGE MASTER SWITCH
	1		1		D4022-5	3775628 (ALT. 100-6847)	THERMAL SWITCH (125°C) - FARNELL
	1		1		AN5800-1		General PLACARD HOLDER
	1		1		AN929-6D		BLANK CAP
			3		MS35207-264		Additional EC 130 Parts SCREW
			3		NAS1149D0332J		WASHER
			3		MS21042-3		NUT
			1		D4027-041	JCA-M47-2-20	VENT. CLAMP ASSEMBLY
			1		D4004-043	JCA-M47-2-04	SIDE RESTRAINT ANGLE AND TIE DOWN POINT
			1		D4005-5	JCA-M47-2-06	ANGLE
			4		D4005-7	JCA-M47-2-07	ANGLE
			1		D4005-9	JCA-M47-2-08	ANGLE
			1		D4007-1	JCA-M47-2-02	TOP SUPPORT BRACKET
			1		D4005-3	JCA-M47-2-05	FORWARD RESTRAINT BEAM
			2		AN4-6A		BOLT
			1		D4007-5	JCA-M47-2-24	PACKER
							Placards
1					D3997-1	JCA-M47-P1	FUEL QUANTITY - AS 350 MODELS
			1		D3997-3	JCA-M47-P2	FUEL QUANTITY - EC 130 B4 MODEL
				2*	D3997-5	JCA-M47-P3	AUX FUEL DRAIN
1			1		D3997-7	JCA-M47-P4	AUX FUEL TRANSFER PUMP
1			1		D3997-9	JCA-M47-P5	AUX FUEL
				1*	D3997-11	JCA-M47-P6	WEIGHT AND BALANCE
1			1		D3997-13	JCA-M47-P7	ON/OFF
1			1		D3997-15	JCA-M47-P8	CHECK LOCKER TANK
				1*	D3997-17	JCA-M47-P9	STOWAGE PROHIBITED
1			1		D3997-19	JCA-M47-P10	TANK VENT
1			1		D3997-21	JCA-M47-P13	SWITCH FIXED
1			1		D3997-23	JCA-M47-P14	AUX FUEL
1					D3997-25	JCA-M47-P15	CONVERSION CHART - AS 350 MODELS
			1		D3997-27	JCA-M47-P16	CONVERSION CHART - EC 130 B4 MODEL
				1*	D3997-29	JCA-M47-P17	DO NOT OVERFILL WARNING
1			1		D3997-31	JCA-M47-P18	ON/OFF
1			1		D3997-33	JCA-M47-P19	AUX. GAUGE FACE
1			1		D3997-35	JCA-M47-P20	AUX FUEL GAUGE
1			1		D3997-37	JCA-M47-P21	6.3A CIRCUIT BREAKER
1			1		D3997-39	JCA-M47-P22	2.5A CIRCUIT BREAKER
1			1		D3997-41	JCA-M47-P23	AUX TANK NOT FITTED
				1*	D3997-43	JCA-M47-P24	EARTH

* - item included as part of D350-794-041 tank assembly

Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
X					D350-794-111		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-121		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-141		TANK ASSEMBLY
				1	D4464-041		TANK ASSEMBLY
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3		FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							Vent Assembly Parts
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE - TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE - TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: E

Date: 12.04.13

Work Order ID 106619

106619

Page 1

September-11-13 8:28:06 AM

Item ID: D130-794-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Auxiliary Fuel Tank Provisions

Start Date: 9/11/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/12/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-794

E

*SP

0.00

100

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD130-794-023 CHG002

MLJ 13-09-12

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control